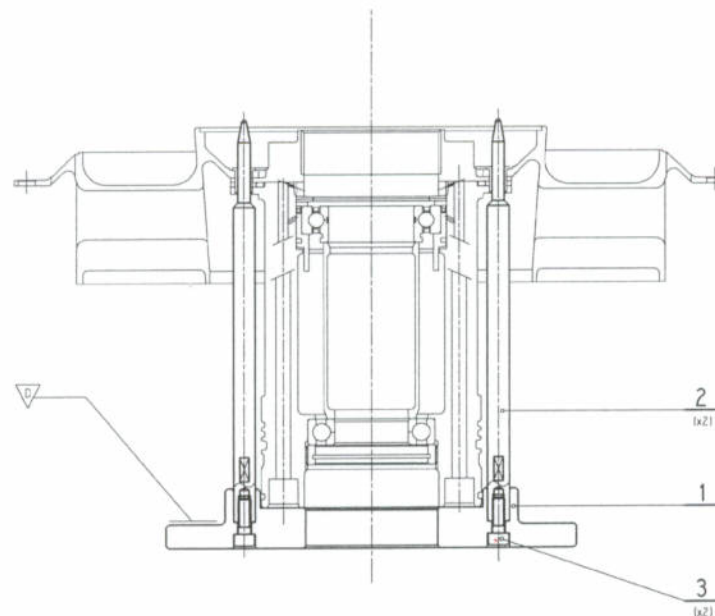


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△ ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE

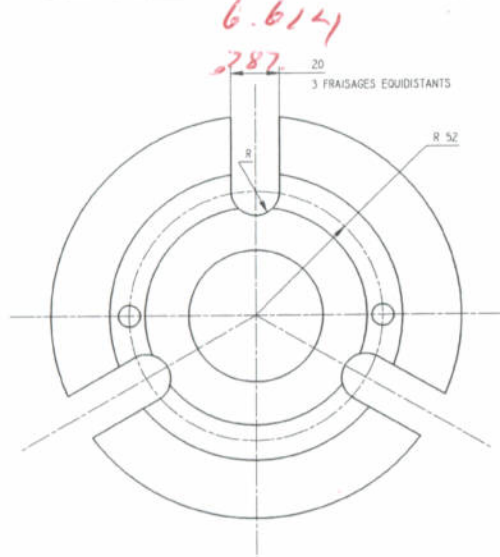
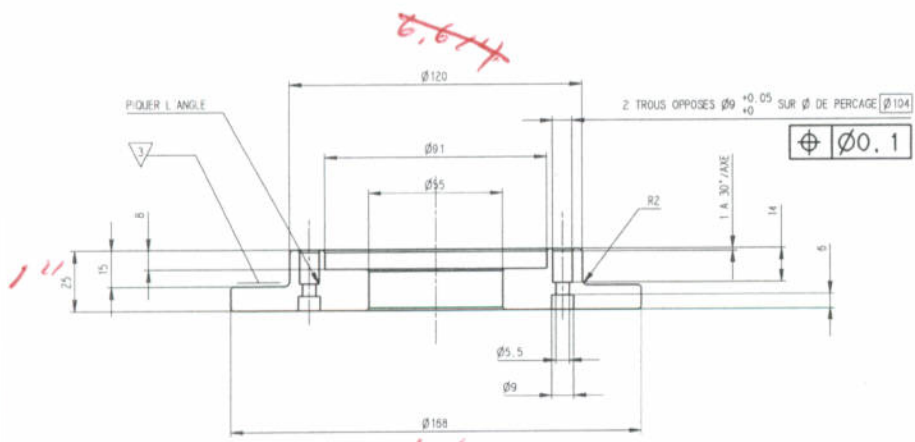
C LES COTES ET CRITERES DU PLAN REPRES \ominus SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"

B PROCESS : - PLACER LE PALIER TURBINE LIBRE EQUIPE SUR LE SOCLE REP. 1
- METTRE EN PLACE LE SUPPORT PALIER SUR LE PALIER TURBINE LIBRE EQUIPE

A FONCTION : GUIDER LE SUPPORT PALIER PAR RAPPORT AU PALIER TURBINE LIBRE EQUIPE

Dessine D.A.O. à l'aide du logiciel MICROCADOS Revision : 6	DESSINE PAR: SETA OLIHANN P. LE: 08/07/99	VERIFIE PAR: KONSTE E INTERPRETATION OF DRAWINGS AS PER DATE:	INTERPRETATION DES DESSINS SELON: ST 2100 DATE:	
	MACHINE/ENGINE: ARRIEL 251	DESIGNATION PIECES/DESCRIPTION: MODULE TURBINE LIBRE	INPIECES/ PART NUMBER: FORMIDATED	DATE:
	DESIGNATION OUTILLAGE: OUTILLAGE DE GUIDAGE			DATE:
	TOOL NAME: L			DATE:
	CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			DATE:
ECHELLE: 1/1 SCALE: 1/1	FORMAT: A1 SIZE: A1	CODE FABRICANT / PDB20 / MANUFACTURER CODE:	CODE FABRICANT / PDB20 / MANUFACTURER CODE:	
IM0702G001			PLANCHE: 1 / 1 SHEET: 1 / 1	

DATE	EVOLUTIONS / UP DATING	INDEX
07/12/99	AJOUTE 3 FRAISAGES EQUIDISTANTS LARG. 20	8



3 MARQUER "TM0702001" CARACTERES HAUTEUR 4mm.

Z PROTECTION : OXYDATION ANODIQUE NOIRE

1 CHANFREINS NON COTES 1 A 45°

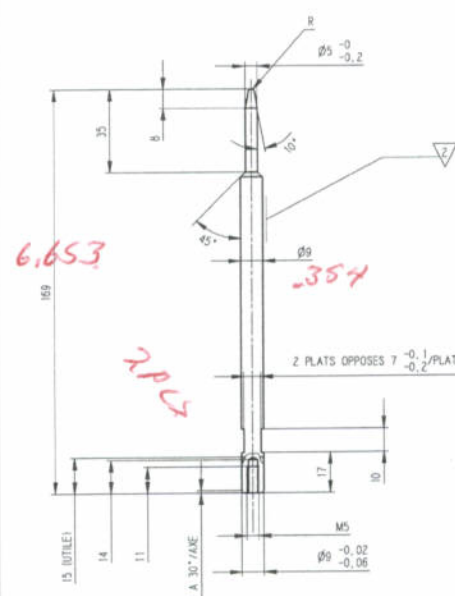
VERIFICATION	ECHELLE	SETA
1/1	08/07/99	
SOCLE	2024	TM0702P001

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2 MARQUER "TM070200XX" CARACTERES HAUTEUR 2mm.

1 PROTECTION : BRUNISSAGE TYPE PENETRATE

GUIDE	VERIFICATION	ECHELLE	SETA
2834AL	1/1	08/07/99	
25004	900 - 1050 MPa	TM0702P002	

DESIGNATION OUTILLAGE	DESIGNATION OUTILLAGE
OUTILLAGE DE GUIDAGE	OUTILLAGE DE GUIDAGE

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ECHELLE	FORMAT	PLANCHE
SCALE	A1	2
TM0702G001		

EVOLUTION - VOIR PLANCHE 0